

Madera

Madera Series



# Easy on the Eyes, Easy on the Earth

Madera series tables are constructed with environmentally-friendly materials. To start, the molded table edge is comprised of 65% vegetable oil derivative. The table top is made from 100% pre-consumer recycled particleboard and is Phase I CARB compliant. The X-bases are also constructed of the same "green" materials. This specially formulated material combines low VOC emission standards, certified recycled content, sustainable raw materials with the durability of wood based particleboard. Madera tables are as environmentally-friendly as they are attractive.



## Madera Series

Are you searching for a table that can stand up to the rigors of daily use in your environment – and look good doing it? If you need the safety and durability of intensive-use furniture – but don't want an institutional appearance – look no further. At last, a table constructed from environmentally-friendly materials that combines institutional performance with the residential look of natural wood-grains — the new Madera series from Norix.

Madera



## Top Surface – Beauty and Brawn

Madera tables start with a 1 1/2" thick top surface – engineered for intensive-use durability, yet designed to look residential. We start with commercial-grade laminate pressure-fused to a heavy-duty particleboard core with a specially formulated, durable molded edge. The molded edge features a wood grain texture, to enhance the residential look. This permanently affixed edge is rounded for safety and comfort, making it ideal for food service applications.

Tops are available in six sizes and shapes, to suit your room layout. Choose from four natural wood-look laminates and two complementary edge colors – to coordinate with your room décor.



Versailles Mahogany  
Black Edge



Monticello Maple  
Black Edge



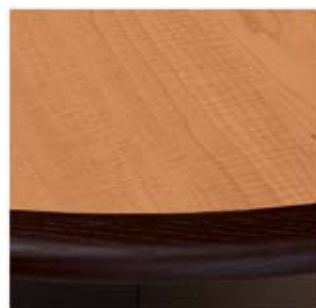
Wild Cherry  
Black Edge



Solar Oak  
Black Edge



Versailles Mahogany  
Mahogany Edge



Monticello Maple  
Mahogany Edge



Wild Cherry  
Mahogany Edge



Solar Oak  
Mahogany Edge



## x-base X-Base

Looking for a more defined space for each person at the table? The Madera X-base fits the bill. The base is 1 1/8" thick 45 lb. density particleboard with .050" thick high-pressure laminate, permanently edge banded. The X-base attaches securely to the table top into embedded T-nuts with tamper-resistant hardware. Choose from a black X-base, or a matching laminate to create a coordinated wood look with the top surface.

Madera X-base tables are available in these top configurations:

- 36" and 42" Square
- 42" and 48" Round





## leg style

### Leg Style

Heavy-duty 4" diameter black legs anchor the leg style Madera table. The bottom of each leg is sealed with a fully welded threaded insert that accommodates a non-removable adjustable glide. Or, choose the bolt-down option. The legs affix to the table top with tamper-resistant screws into T-nuts permanently embedded in the underside of the table – for a secure metal-to-metal connection. Leg style tables provide superior stability and easy access for floor maintenance.

Madera Leg-Style tables are available in these top configurations:

- 36" and 42" Square
- 48" Round
- 36" x 72" and 36" x 96" Rectangles





## Fixed Seating

Madera's fixed seating tables are ideal for food service and dayrooms – providing maximum security with ease of maintenance. No separate chairs to clean around or keep track of. The patented leg construction features a curved section fully welded to a vertical seat support. 3" legs are 14 gauge steel for superior strength and stability. Not to mention maximum security. Choose heavy-duty, non-removable adjustable glides or the bolt-down option. The black powder coated legs have no openings to conceal contraband or absorb moisture. 13" diameter seats are high-density, compression molded composite with molded-in threaded inserts to provide a secure connection to the base. Choose from two seat colors, to coordinate with your choice of table edge colors – Black or Mahogany.

Madera Fixed Seating tables are available in these top configurations:

- 42" and 48" Round
- 36" x 72" and 36" x 96" Rectangles





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