

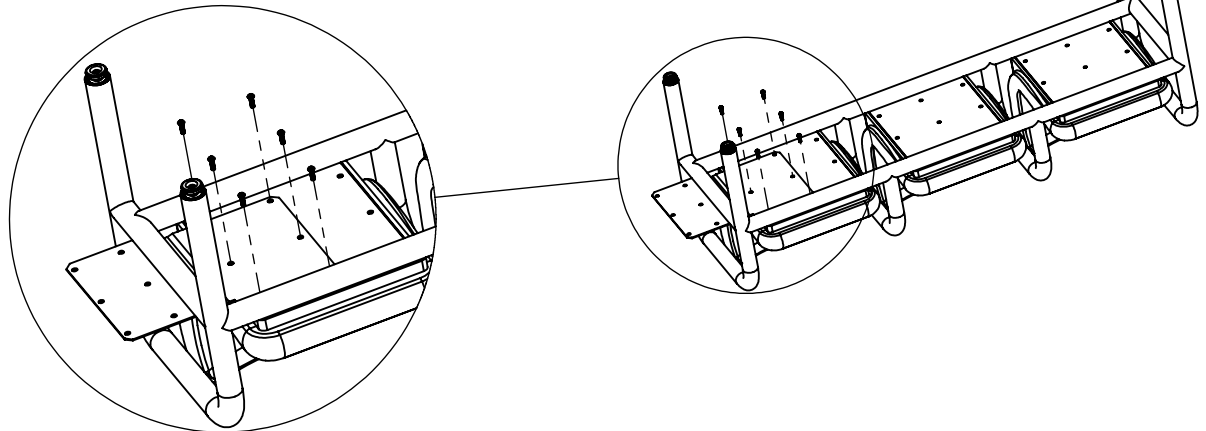
Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	
A	4	021-002	Machine Screw, 5/16"-18 X 1-1/4" L, Black Oxide	Low RPM Variable Speed Hammer Drill
B	6	021-050	Machine Screw, 5/16"-18 X 1", Black Oxide	3/8" Concrete Drill Bit
C	6	021-051	Machine Screw, 5/16"-18 X 5/8", Zinc	Rubber Mallet
D	1	024-003	Anchor, Secure Bolt, 3/8" X 2-1/2", 5/16-18, Zinc	Shop Vacuum
E	1	025-001	Lock Nut, 3/8-16, Zinc	Socket Wrench
F	1	029-010	Beam Seat Table Plate Right	5/8" or 16MM Socket
G	1	033-203	Beam Seat Table Leg, Glided	
H	1	051-0060	Top, Beam Seat, 1618, Plain Top T-Edge 1.5"	

Step 1:

Place the table top, bottom side up, on a flat protective surface to avoid scratching the table top.

Attach the table leg to the table top by hand starting the 4, 5/16" x 1 1/4" flat head screws. After each screw has been started, tighten with the wrench provided.



Step 2:

Using the Torx wrench provided, remove the 2 outer rows of screws from underneath the seat where the table will attach to the Beam Seating unit. ALL DESIGNATIONS TO LEFT AND RIGHT IN THESE INSTRUCTIONS ARE DETERMINED BY VIEWING THE PRODUCT FROM THE FRONT. If you are installing a table to the right side of the Beam Seating unit, remove the last 2 rows of 3 screws on the right side of the last seat. If you are installing a table to the left side of the Beam Seating unit, remove the last 2 rows of 3 screws on the left side of the last seat. It is not necessary to remove all 9 screws from the seat. Three screws should be left in to hold the seat in place while the table is being attached. Dispose of the 6 screws that were just removed. Replacement screws with Dri-Loc coating are provided.

Step 3:

Slide the table mounting bracket through the side of the Beam Seating unit. Position the table mounting plate so that the plate is located underneath the steel plate that the seat is attached to. Attach the table plate by hand starting the 6, 5/16" x 5/8" button head screws, through the table plate and into the seat. Once all 6 screws have been started, tighten with the wrench provided.

Step 4:

Attach the table top to the mounting plate, by hand starting the 6, 5/16" x 1" Torx Screws. If you are installing a bolt down version, proceed to step 6. If you are installing a model with adjustable glides, tighten the screws with the wrench provided, and then adjust the level of the table by turning the glide.

Step 5:

For bolt down versions, once the 6 screws to mount the table have been hand started, check for and adjust the level of the table by turning the bolt down tabs on the table leg. Once the table is level or the bolt down tabs have been placed in the desired location, mark the position on the floor for the concrete anchor. Remove the table and set aside.

Step 6:

Drill a 2 1/2" deep hole into the floor. Remove the concrete dust from in and around the hole.

Step 7:

With the nut/washer assembly partially threaded onto the anchor, and using a rubber mallet, hammer the anchor until it is secure in the hole. Remove the nut/washer assembly and place the table top and table leg into position. Attach the table top to the mounting bracket and tighten each screw using the provided wrench. Once table top has been attached, secure the unit to the concrete anchor by tightening the nut/washer assembly. (Tightening not only secures table to floor, but also allows concrete anchor to expand and secure itself in place.)

