



Hondo Ganging Plate (For Straight Line Ganging) Assembly Instructions

**Model Number
C011-012**

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Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	1/2" Drill
A	2	011-012	Ganging Plate, Hondo Chair & Hassock	.44" dia
B	8	021-062	Machine Screw, 1/4"-20 x 1", Black Oxide	Socket Wrench w/1/4" Socket
C	8	025-011	Lock Washer, Split, 5/16", Zinc	
D	8	025-015	Jack Nut, 1/4"-20 x 3/16"-3/8"	
E	1	025-016	Friction Wrench	
F	8	026-006	Flat Washer, 11/32" x 3/4", .050 THK 18-8 SST	

Determine how the units to be ganged are to be positioned. (If a Hondo Cube is to be incorporated into the assembly, rotate the cube, so the front and rear walls of the base, line up with those of the chair(s)). Locate the two .25" dia. dimples, located vertically, approximately 1" from the end of the front side (and back side) of the base on the surface to receive the ganging plate. Using these locations, drill a .44" (7/16") hole at each location needed for ganging (it helps to drill a smaller pilot hole first). Press a Jack-Nut into the hole. Place a supplied 1/4" screw through the larger hole of supplied installer wrench and thread the screw into the Jack-Nut. Using the supplied T-27 Torx® driver, and while keeping the friction wrench from turning, tighten the screw until the fingers of the Jack-Nut collapse and grip the inside wall of the base (do not use power tools for this). Once the Jack-Nut has been set, remove the screw and repeat for the remaining Jack-Nuts.

When ganging chairs, chairs/Cubes together, two ganging plates are required for each unit being added. One on the base front and one on the base back. Once the Jack-Nuts are placed and set, push the chairs together and position the ganging plate so the slots are located over the holes in the base. Place a lock washer (1st) and flat washer (2nd) on one of the screws and insert through the ganging plate and screw into the Jack-Nut until tight and secure. Repeat for all the remaining screws.

