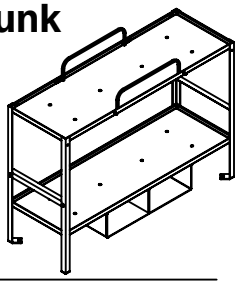
Adding Safety and Mid Rail To Double Bunk With Stainless Steel Hardware Assembly Instructions



Model Number
kit-XXXXX

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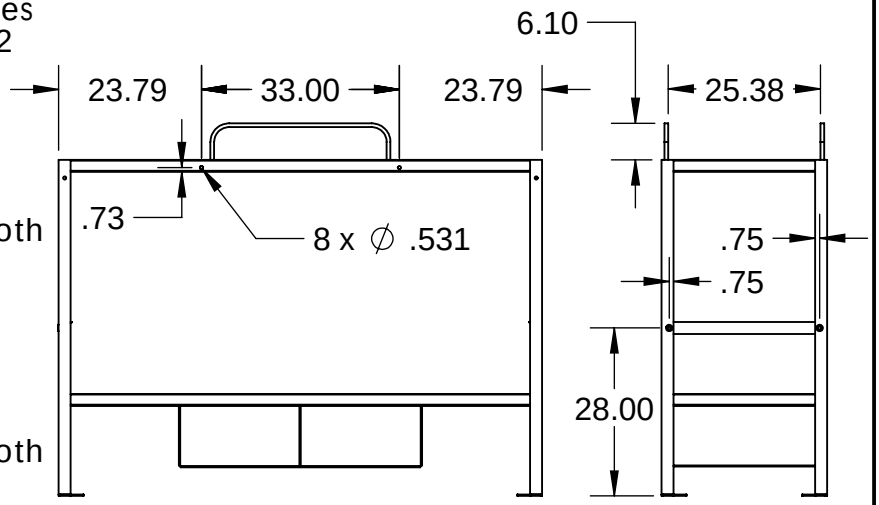
Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	Low RPM Variable Speed Drill
A	1	BF12-2FW-0064	Double Bunk 80"x27"x56"	17/32 Drill Bit
B	2	036-262	Safety Rail	#40 Tri-Groove Socket
C	2	036-234	Mid Rail	
D	8	026-019	Carriage Bolt 1/2-13x1 SST.	
E	8	025-062	Lock Washer .5" ID x .870" OD SST.	
F	16	025-061	Flat Washer 17/32" ID x 1 1/16" OD SST.	
G	8	026-021	Tri-Groove Nut 1/2-13 SSt.	

1. Drill 8 holes with 17/32 Drill bit 8 times at the dimension shown. 2 on left side, 2 on right side, 2 on back top and 2 on front top.



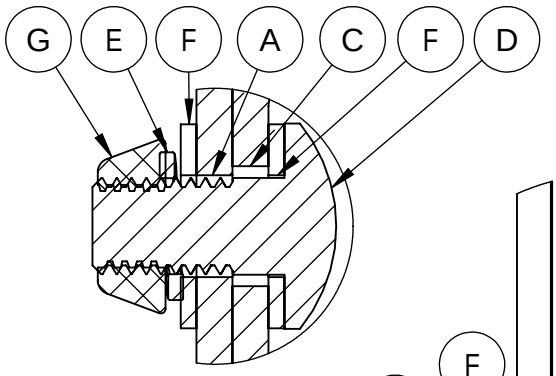
2. Assemble Carriage Bolt through Flat Washer, Safety Rail, Lock Washer and hand tighten using Tri-Groove nut on both sides of Safety Rail.

3. Repeat previos step for oposit side.

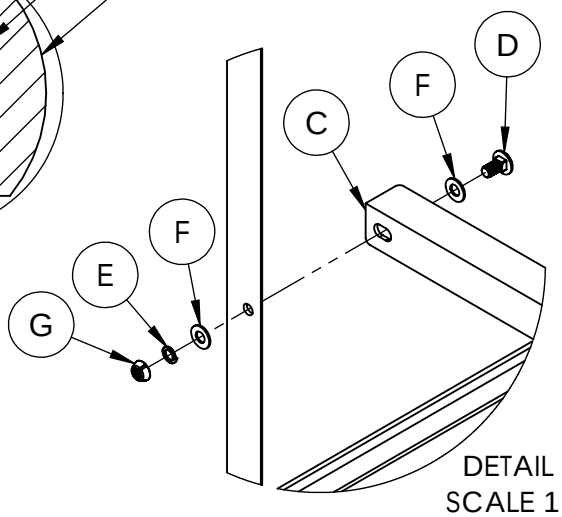
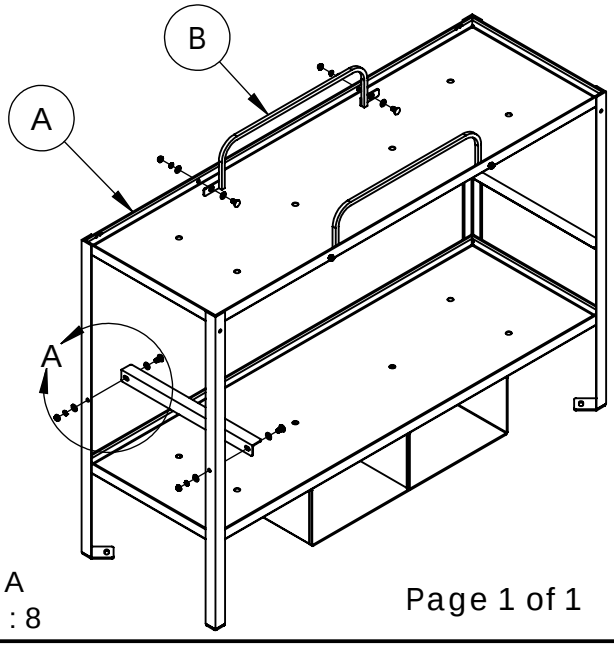
4. Assemble Carriage Bolt through Flat Washer, Mid Rail, Lock Washer and hand tighten using Tri-Groove nut on both sides of Mid Rail.

5. Repeat previous step for oposit side.

6. Fully tighten all Tri-Groove Nuts with #40 tri-Groove Socket.



FASTENER ASSEMBLY



DETAIL A
SCALE 1 : 8