

Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
A	2	030-SH001-XX	Restraint Ring Mounting Board
A	2	030-SHU001-XX	Restraint Ring Mounting Board
B	8	029-132	Ring, Restraint, Solid Bolt Down
C	8	021-088	Screw 3/8 - 16 X 3 L Btn Hd, Torx Pin, Zinc
D	8	025-008	Washer, Flat, 7/16 ID X 1 OD, Zinc
E	8	025-006	Washer, Lock 3/8, Zinc
F	8	026-010	Nut 3/8-16 Zinc

Tools Needed

Variable Speed Drill
3/8" Drill Bit
T45 Driver (provided by Norix)
9/16 Wrench

- Access to the underneath side of the bed is necessary in order to assemble the washers and hex nuts to the retaining bolts.
- The following procedure applies to either side of the bed.

1. Place suitable padding on the floor to protect the finish on the bed. Turn the bed onto the side on top of the padding.

2. Place a Restraint Ring Mounting Board (A) onto the side of the bed. Center the board lengthwise in the space between the end panels. There may be a gap at the ends of the board, to allow for wood expansion.

NOTE: The Restraint Ring Mounting Board (A) can be located in any position on the bed Side Panel up to 13" from the bottom of the Side Panel.

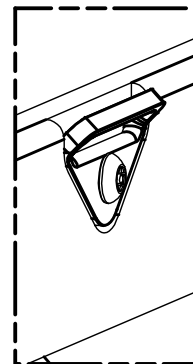
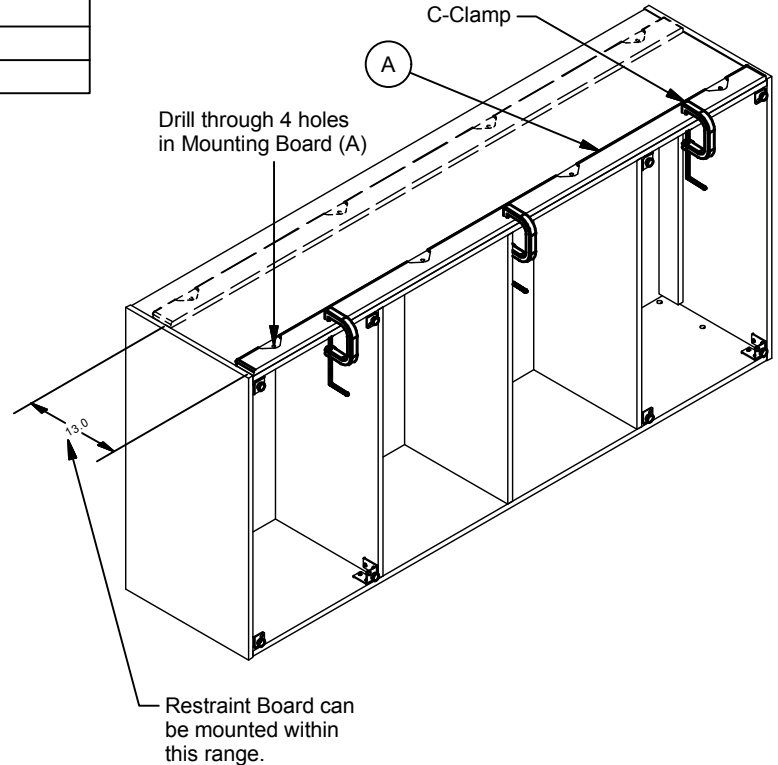
3. Using padded C-clamps, clamp the Mounting Board to the side of the bed.

4. Using a 3/8" drill bit, drill through the four holes in the Mounting Board and completely through the side panel of the bed. Use moderate force when drilling to avoid blow-out on the backside of the hole causing excessive splintering (Clamping a waste board to the back side is recommended to avoid excessive splintering). Knock off any splinters on the back side where the drill came through.

5. Install 4 Restraint Rings (B) in the pockets. Top of rings should point outward as shown (detail A). Install 4 screws (C) through the restraint rings.

6. One at a time, loosely install 4 flat washers (D), 4 lock washers (E), and 4 hex nuts (F) onto the screws. Make any adjustments to the board before finally tightening the hardware.

7. Repeat installation for other side. Place boards underneath bed side panel to protect the floor and prevent damage to the installed Restraint Rings.



Detail A

