



Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List

ITEM	QTY	DESCRIPTION	NORIX PART NO.
1	1	Sierra Solid Wood Arm - Left	029-200
2	1	Sierra Solid Wood Arm - Right	029-201
3	2	Sierra Solid Wood Arm - Middle	029-202
4	3	Sierra 24" Rail	029-203
5	6	Sierra Cushion	040-110
6	4	Sierra 75.5" Seat Supports	001-252
7	8	Socket Cap Screw, Btn. Hd., 3/8-16 x 3", Black Oxide	021-014
8	8	Pre-Installed Sierra Glide Assembly	027-001
9	8	Washer, Flat, 3/8 ID x 13/16 OD Steel, Black Oxide	026-017

Assembly Notes

- 1) Two people required for proper assembly.
- 2) All Cushions are interchangeable.
- 3) Holes in Rails are to be disregarded in this assembly.

Tools Needed

Low RPM Variable Speed Drill

