



Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY	PART NUMBER	DESCRIPTION	Low RPM Variable Speed Drill
A	4	021-101 / 021-102	Std: Screw, 5/16-18 X 1.5 L, Btn Hd, Hex Skt (Zinc / Black)	3/16" Hex Driver OR T-40
A	4	021-116 / 021-007	Sec: Screw 5/16-18 X 1.5L, Btn Hd, Torx Pin (Zinc / Black)	Driver Extension
B	2	021-120 / 021-121	Std: Screw, 5/16-18 X 3/4 L, Btn Hd, Hex Skt Cap, (Zinc / Black)	7/16" Wrench
B	2	021-117 / 021-118	Sec: Screw, 5/16-18 X 3/4 L, Btn Hd, Torx Pin, (Zinc / Black)	
C	4	026-006 / 025-031	Washer, Flat, 11/32 ID (Zinc / Black)	
D	2	025-010	Nut 5/16-18 Zinc	
E	4	025-011 / 025-030	Washer 5/16 Lock (Zinc / Black)	
F	1	036-T205-XX	Titan Bunk Ladder Lower	
G	1	036-T204-XX	Titan, Bunk Ladder, Upper	
H	1	071-014	Hex Bit 3/16	
I	1	071-002	Pin in Torx Bit, T-40	

Assemble the Upper Ladder (G) and Lower Ladder (F) using (4) 5/16-18 x 1.5 Screw (A), (4) 5/16 Lock Washers (E), and (4) Flat Washers (C) to the locations that's shown.

Secure the hardware that is on top of the Ladders thru the Bed Pan w/holes using (2) 5/16-18 Nut (D) and (2) 5/16-18 x 3/4 Screws (B).

Fasten hardware securely.

