



Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

**PARTS LIST**

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
A	2	036-T101-XX	Tall End Frames
B	2	037-T0XX-XX	Bunk Pan, KD, Titan
C	16	026-006	Washer, Flat, 11/32 ID x 3/4" OD x 0.050 THK 18-8 SST
D	16	025-030	Lock Washer, 5/16", Split Black
E	16	021-102	5/16-18 x 1/1-2 Button Head-Hex Socket-Black

**Tools Needed**

Variable Speed Drill

Phillips Head Driver

**This product requires two people for assembly**

**STEP 1:** Line the bottom bunk pan (B) to the tall end frames (A) to the height shown. Secure the bunk pan to the tall end frame using (2) 5/16 Screws (E), (2) Lock Washers (D) and (2) Flat Washers (C). Repeat for all other corner brackets and top bunk pan.

