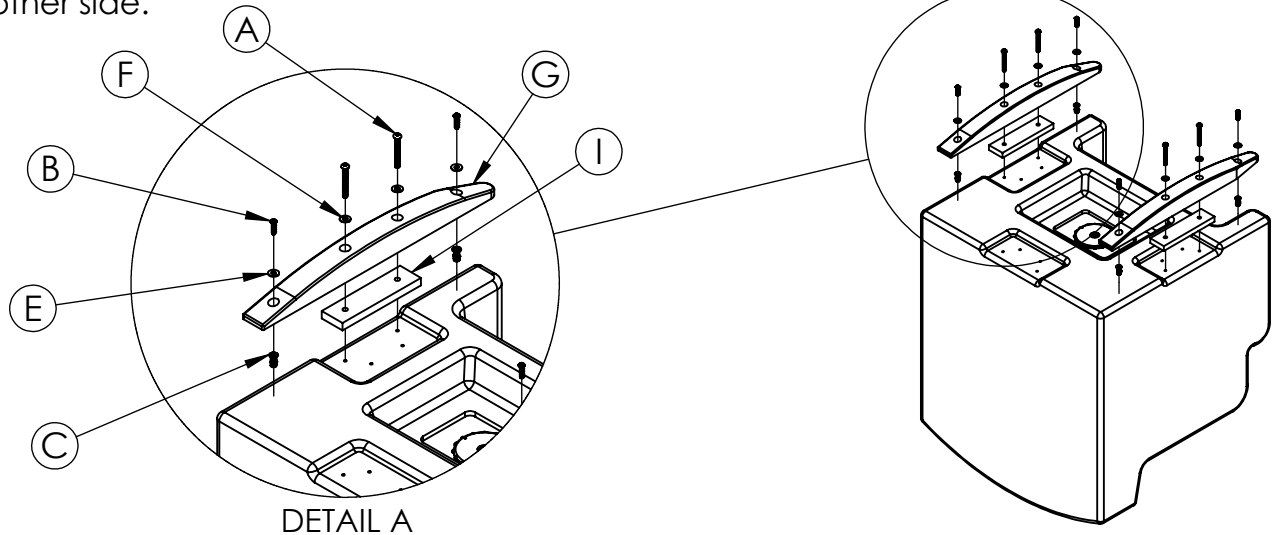


Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	1/2" Drill
A	4	021-060	Screw, Machine, 5/16-18 x 2.5"	7/16" Drill Bit
B	4	021-062	Screw, Machine 1/4"-20 x 1"	1/4" Hex Driver
C	4	025-015	Jack Nut 1/4-20 3/16"-3/8"	
D	1	025-016	Friction Wrench	
E	4	025-036	Washer, Flat, 5/16" ID x 3/4" OD x 0.065" THK, Yello Zinc	
F	4	026-006	Washer, Flat, 11/32" ID x 3/4" OD x .050 THK 18-8 SST	
G	1	029-014	Left Wood Rocker, Toughcare	
H	1	029-015	Right Wood Rocker, Toughcare	
I	2	029-016	Wood Spacer, Toughcare	

**Step 1:** On a soft protective surface, put the chair upside down.

**Step 2:** Attach one of the rockers and one of the spacers to the chairs using the flat washers and 2.5" long button head screws. Place the spacer into the recessed area on the side of the chair where the molded in inserts are located. Align the rocker making sure that the round tip of the rocker is towards the front of the chair. The screws go through the 2 middle holes of the rocker and the holes in the spacers and thread into the inserts in the chair. Repeat for the other side.



**Step 3:** Using a marker, mark the chairs through the 4 holes at the edges of the rockers. Remove the rockers and set aside. Drill 4- 7/16" holes at each marked location.

**Step 4:** Insert a Jack Nut into each of the holes, pressing them in with your thumb if necessary. Place a 1/4" -20 x 1" screw through the larger hole in the friction wrench and, while holding the friction wrench firmly, begin screwing the screw into one of the Jack Nuts until the screw is tight and nut is firmly set. Remove the screw. Repeat for the remaining holes.

**Step 5:** Re-attach the spacers and rockers.